



Radioisotope Batteries

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Introduction

- Radioisotope batteries provide reliable batteries with high energy density
- They are valuable when **long life** is needed and recharging or refueling is difficult
- Many of the conversion technologies can function in harsh environments
- They can be very useful as onboard MEMS power sources

Applications

- Long-lived cell phone batteries
- Self-powered sensors on automobiles
- Self-powered sensors in humans
- Sensors for tracking animals
- Building/bridge sensors
- MEMS
- Micro-robots
- Smart Dust Networks

Caveats

- Cost
- Safety/regulation
 - Shielding is generally simple
 - Concern is with breakage of packaging
 - Security is also an issue

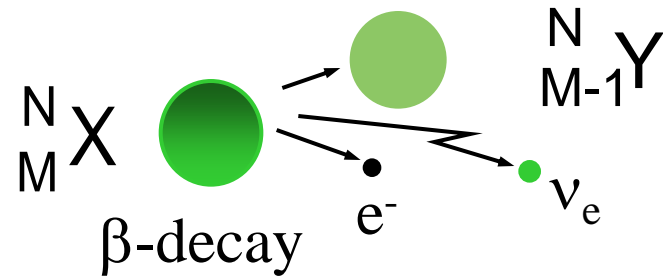
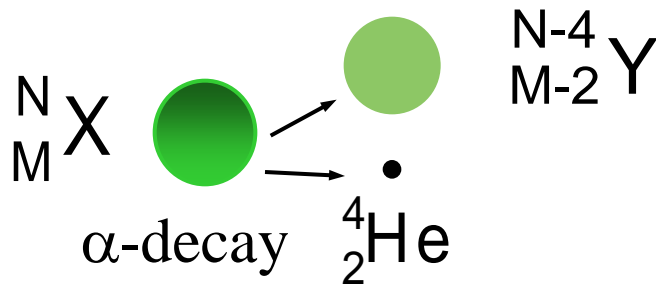
Radioisotopes

- Alpha emitters – release energetic He nuclei – typically at 4-6 MeV per particle
- Beta emitters – emit electrons or positrons (and neutrinos or antineutrinos) – energy spectrum
- Gamma emitters – emit electromagnetic radiation – penetrating - undesirable

Isotope Selection

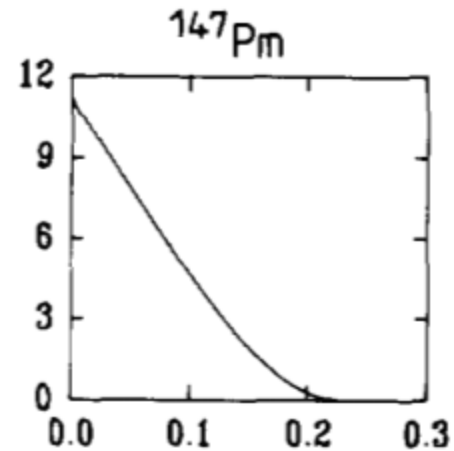
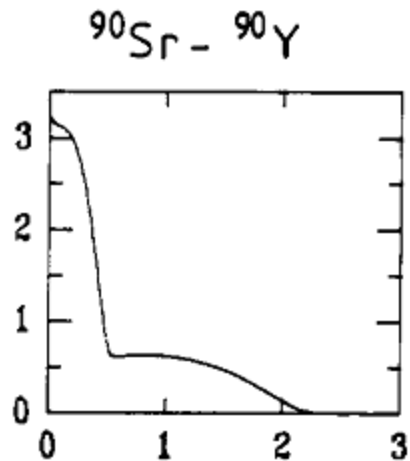
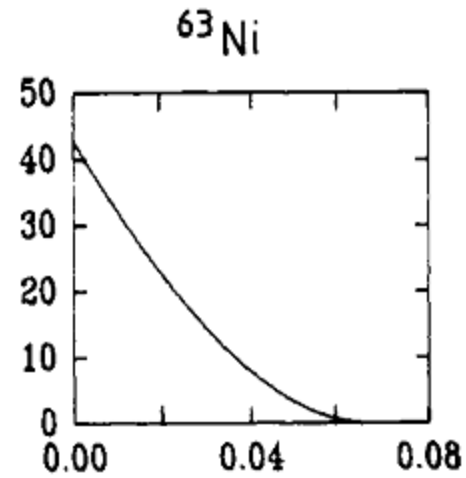
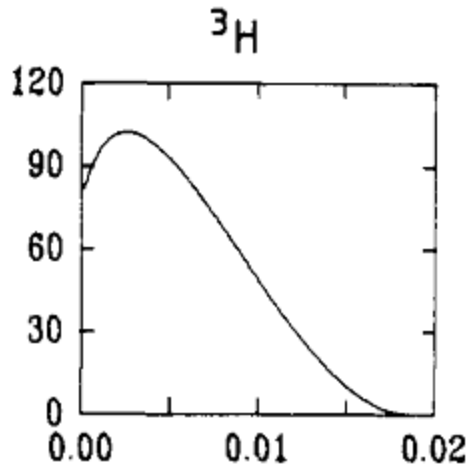
- Type of radiation
 - Alpha
 - Beta
- Half-Life
 - Long - Long battery life (^{238}Pu – 0.6 W/g, 86 yr half life)
 - Short - Higher power density (^{210}Po – 137 W/g, 3 month half-life)
- Avoid gammas in the decay chain (safety)
- Watch out for (alpha, n) reactions and Brehmstrahlung
- Watch particle range, displacement damage, and cost

Radioisotopes and decay



Isotope	Average energy (KeV)	Half life (year)	Specific activity (Ci/g)	Specific Power (W/g)	Power Density (W/cc)
63-Ni	17	100	57	0.0067	0.056
3-H	5.7	12	9700	0.33	-
90-Sr/ 90-Y	200/930	29/2 d	140	0.98	2.5
210-Po	5300	0.38	4500	140	1300
238-Pu	5500	88	17	0.56	11
244-Cm	5810	18	81	2.8	38

Beta Spectra (E in MeV)



What is a Nuclear Battery?

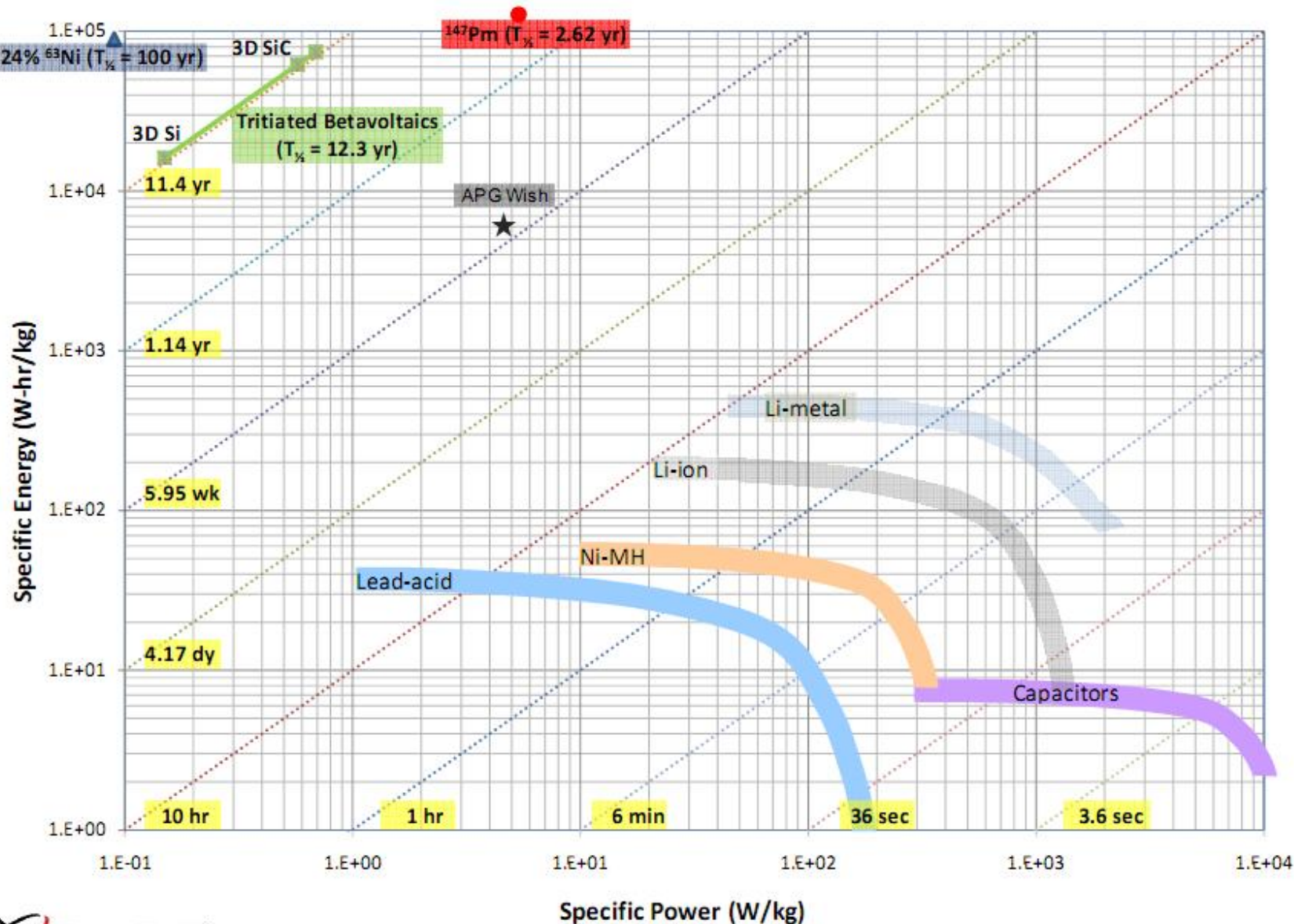
- Goal: convert energy from radioactive decay to electricity
- Options:
 - Direct charge collection
 - Indirect (scintillation)
 - Betavoltaic
 - Thermoelectric
 - Thermionic
 - thermophotovoltaic

Comparison

- Consider 1 mg for power source

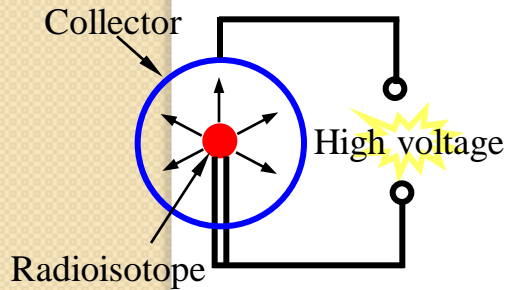
Source	Energy Content (mW-hr)
Chemical Battery (Li-ion)	0.3
Fuel Cell (methanol, 50%)	3
^{210}Po (5% - 4 years)	3000
^3H (5% - 4 years)	500

Ragone Plot for Batteries and Betavoltaics



Direct conversion nuclear battery

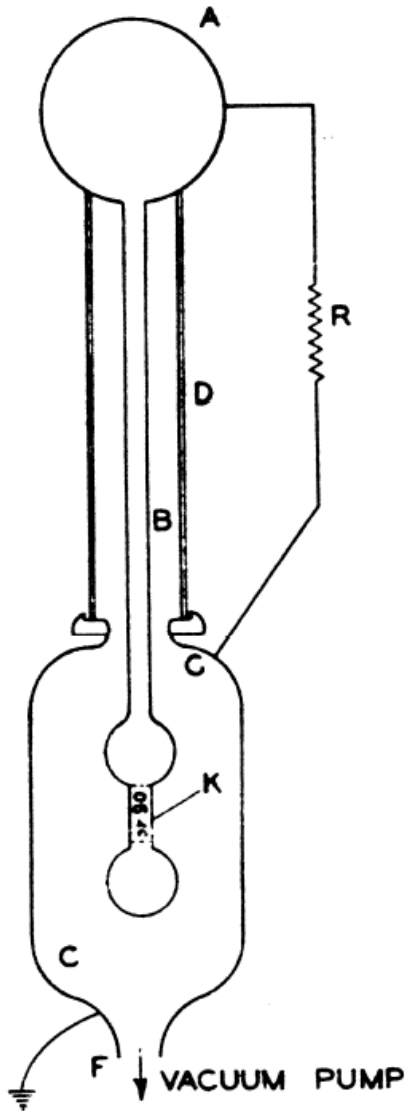
- Direct conversion nuclear battery: collecting charges emitted from radioisotopes with a capacitor to achieve high voltage output (J. H. Coleman, 1953)



$$V = \frac{Q}{C}$$

10-100 kV voltages can be created in vacuum

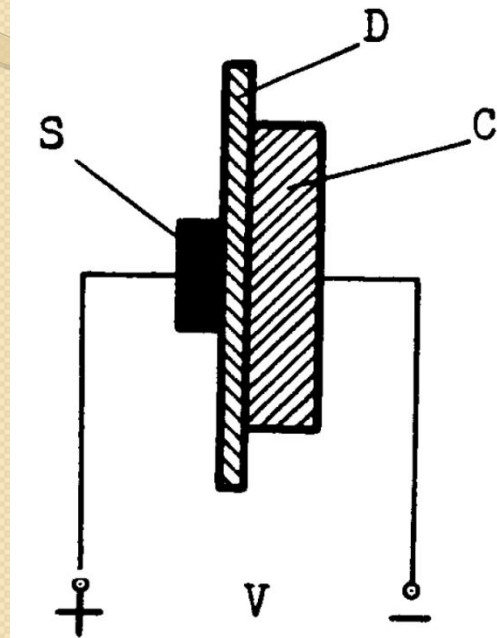
Static Accumulation



- Early 1950's
- Source at K
- D is electrical insulator
- Chamber is evacuated

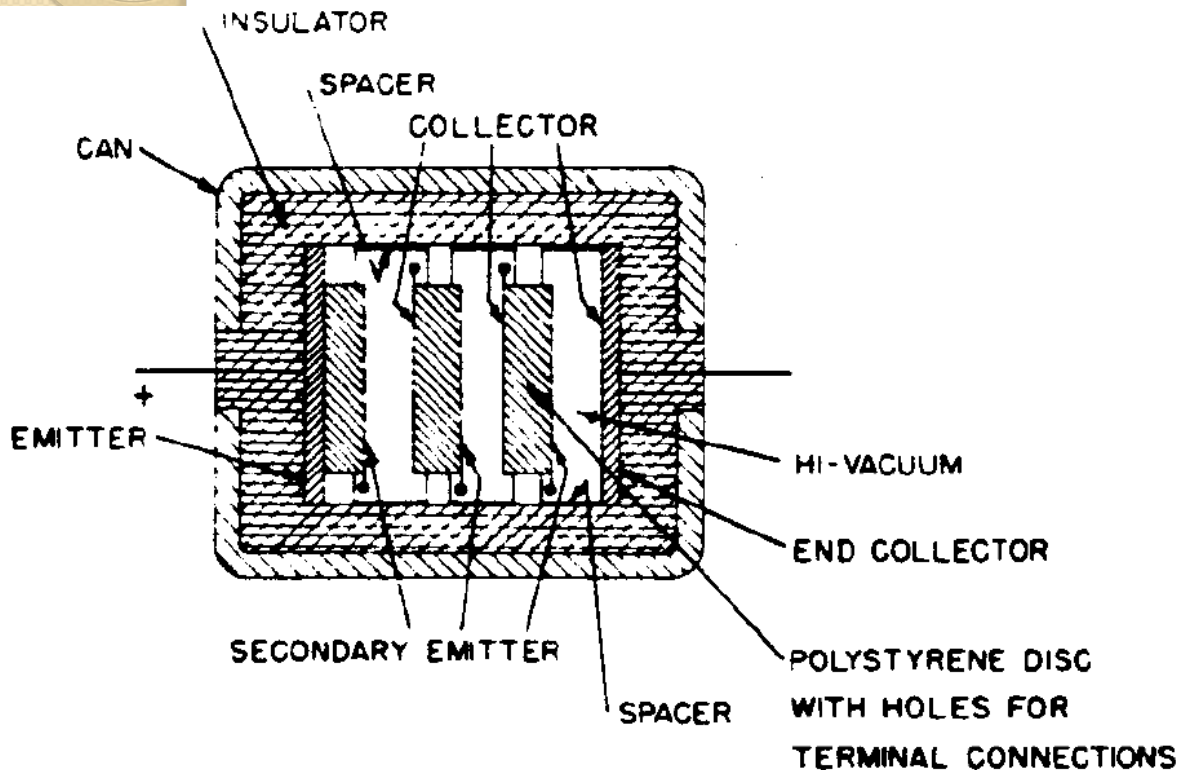
- 0.25 Ci Sr-90
- 365 kV
- About 1 nA
- 0.2 mW

Adding a Dielectric



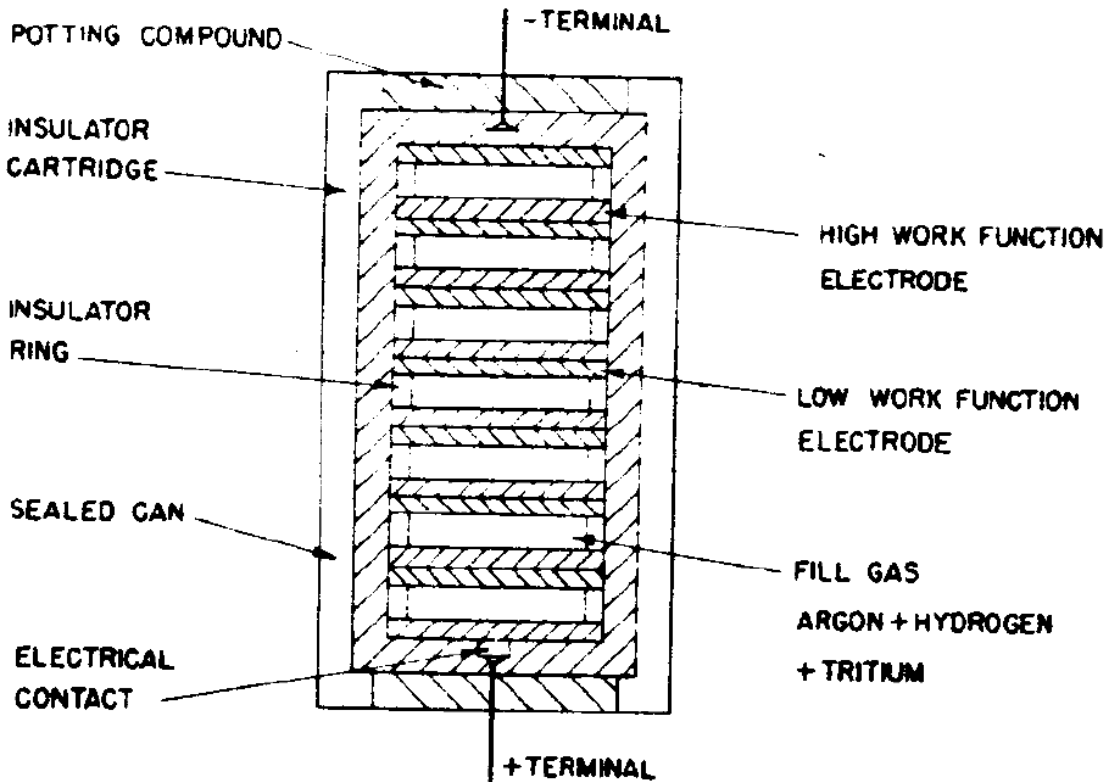
- Early 1950's
- Source at S
- D is dielectric; C is collector
- Radiation penetrates dielectric
- No need for vacuum
- High voltage
- Prevents secondary electrons from getting back to source
- 50 mCi Sr-90
- polystyrene
- 7 kV

Secondary Collector



- Use beta source
- MgO used to maximize secondary's
- Collector is graphite coated Al
- $1e-5$ mm Hg vacuum

Contact Potential



- Ionize gas between two plates
- Dissimilar plates will develop potential due to differing work functions
- Low efficiency (low absorption coefficient) and high ionization energy (30 eV)
- Operates at 1-2V

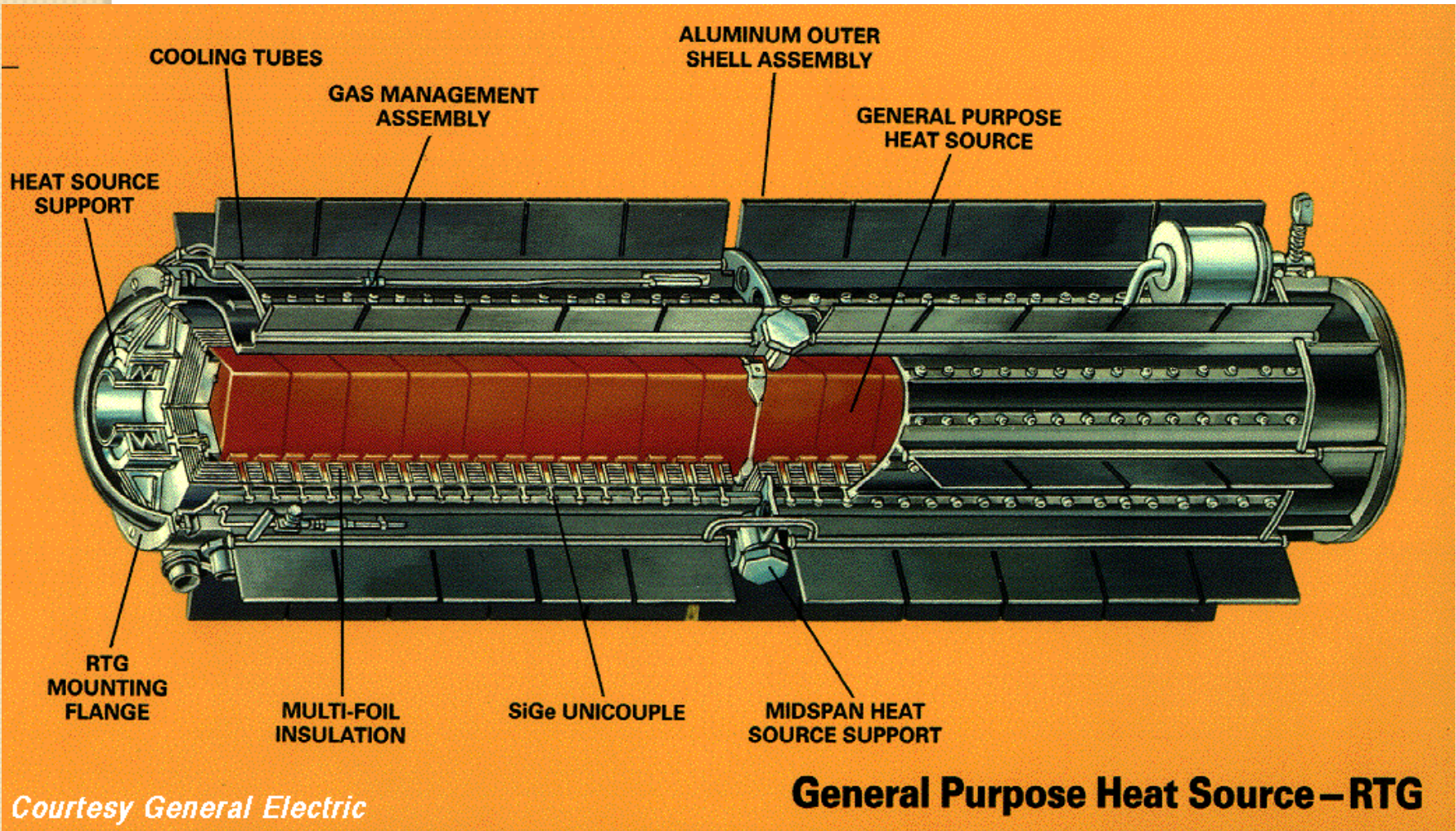
Pacemakers

- 3 Ci Pu-238
- ~3 ounces, ~3 inches
- <math>< mW</math> power levels
- 100 mrem/y to patient
- Since supplanted by Li batteries (~10 yr life)
- Regulators nervous about tracking Pu
- Thermoelectric (some betacell concepts)



Radioisotope Thermoelectric Generators (RTGs)

- Used in many NASA missions
- Use radioisotope (usually ceramic Pu-238) to provide heat
- Electricity produced by thermoelectric
- No moving parts
- 4 have been flown by US
- Fuel: 2.7 kg. 133 kCi
- Power: 276 W
- Power (11 years): 216 W
- Total Weight: 56 kg
- Lifetime: over 20 years
- Dimensions: D=42 cm, L=114 cm

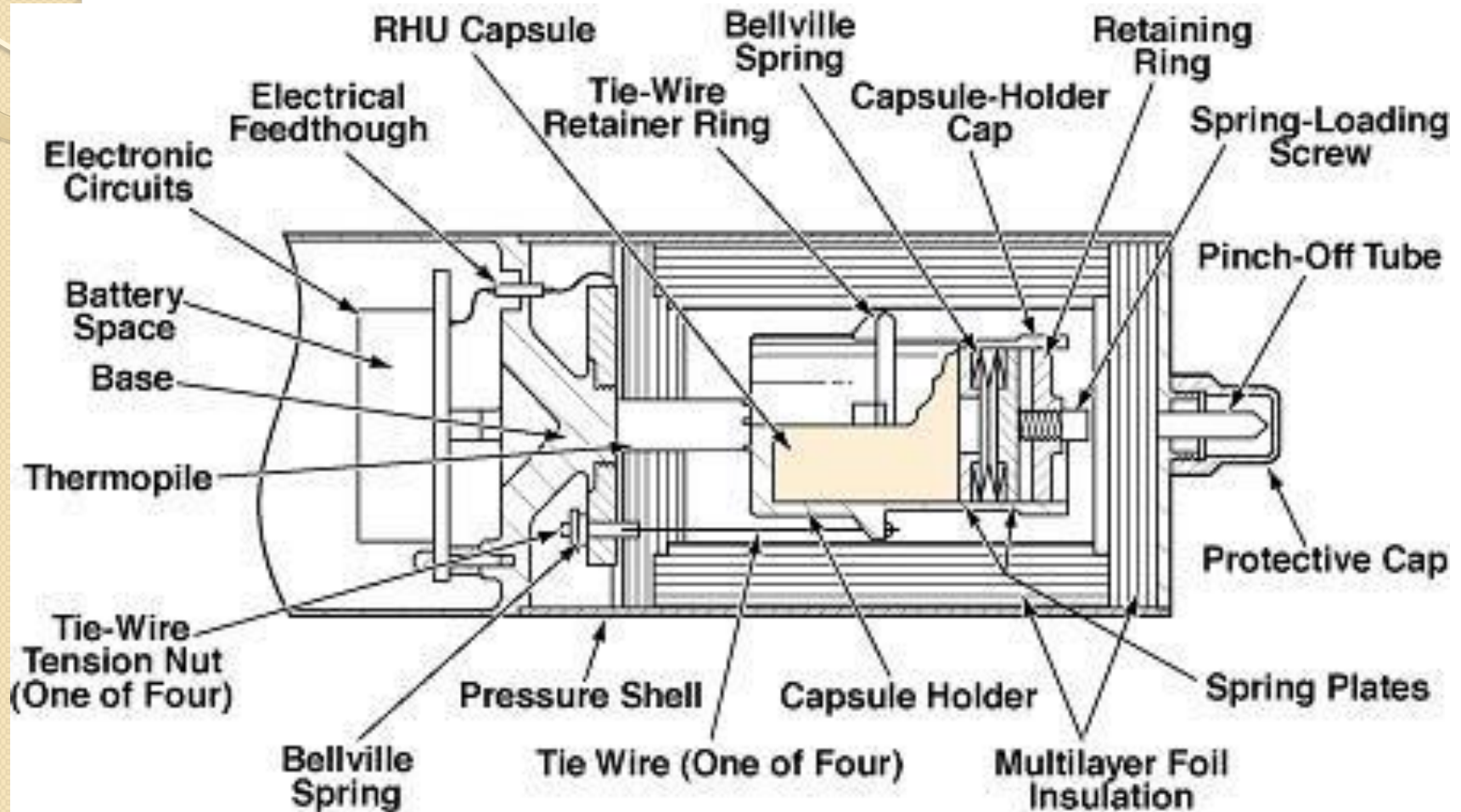


Heating Units

- NASA's RHU
- 33 Ci
- Power is 1 W
- 1.4 oz.
- 1 cubic inch
- 2.7 g of Pu-238 (oxide form)
- Rugged, reliable



A Compact Thermoelectric

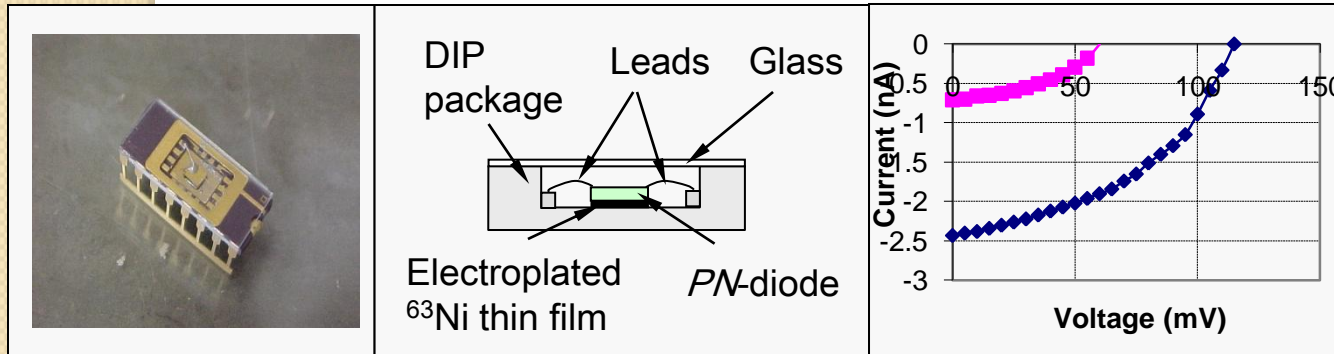


40 mW electric power

240 cm³, 300 g total weight

Betavoltaic Microbattereis

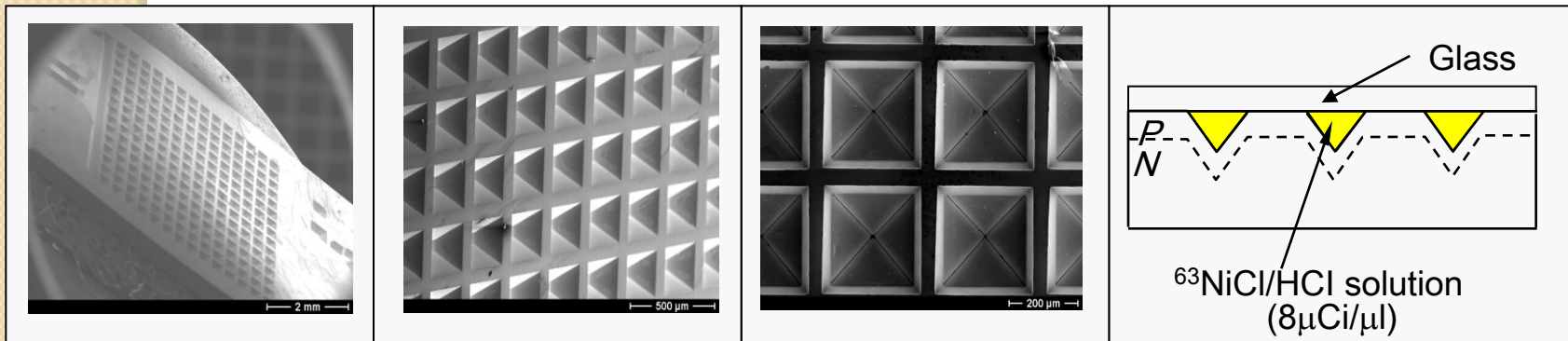
- First type: planar Si *pn*-diode with electroplated ^{63}Ni



	0.25mCi	1mCi
I_p	0.71nA	2.41nA
V_{oc}	64mV	115mV
P_{max}	0.04nW	0.24nW

- Nanopower(0.04~0.24nW) obtained/ - No performance degradation after 1 year

- Second type: inverted pyramid array Si *pn*-diode



- Area magnification: 1.85 / - 0.32nW (128mV/2.86nA) obtained

- Efficiency:0.03~0.1% → ~10 times > micromachined RTG

Scaling of Power

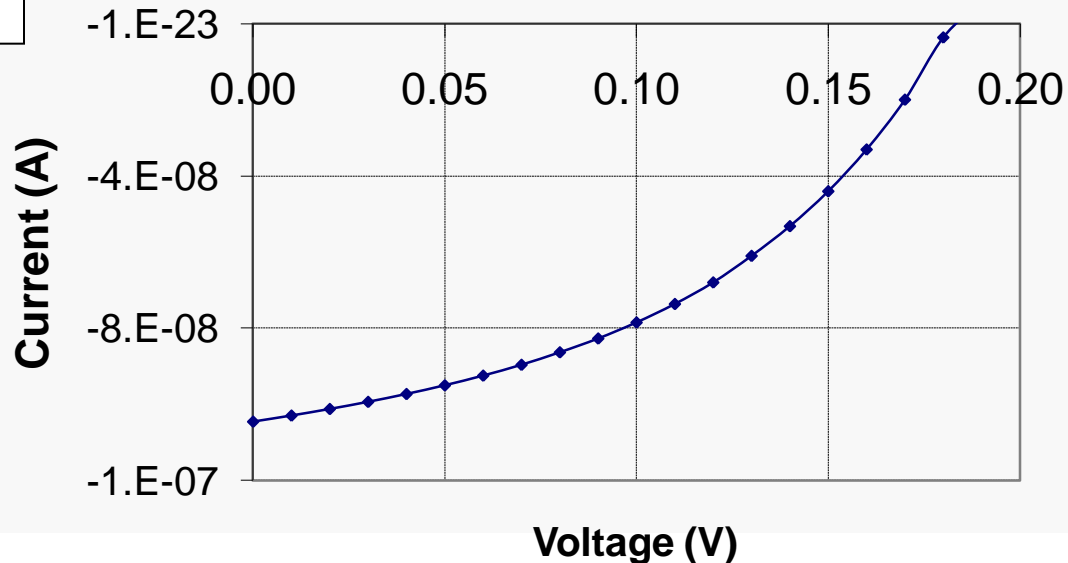
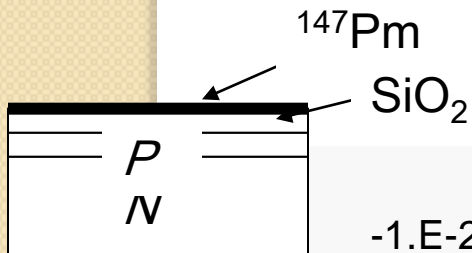
- **Currently 1mCi of ^{63}Ni is used**
 - Source density of $\sim 0.0625 \text{ mCi/mm}^2$ leads to $2\sim 8 \text{ nW/cm}^2$
- **10mCi \sim 100mCi of ^{63}Ni is expected to be used**
 - Source density is $\sim 1\sim 2 \text{ mCi/mm}^2$
 - $100\text{nW} \sim 200 \text{ nW}$ can be obtained
 - Gives $100\sim 200 \text{ nW/cm}^2$
- **Energy conversion efficiency of $0.5\sim 1\%$ is expected to be achieved**
 - Theoretical conversion efficiency: $3\sim 5\%$

Using Radioisotope ^{147}Pm

- Another way to raise power output : using high energy power source
 - ^{147}Pm , with $E_{\text{avg}} = 62 \text{ keV}$ and $E_{\text{max}} = 220 \text{ keV}$ and half-life of 2.6 year is also a promising pure beta source for microbattery.

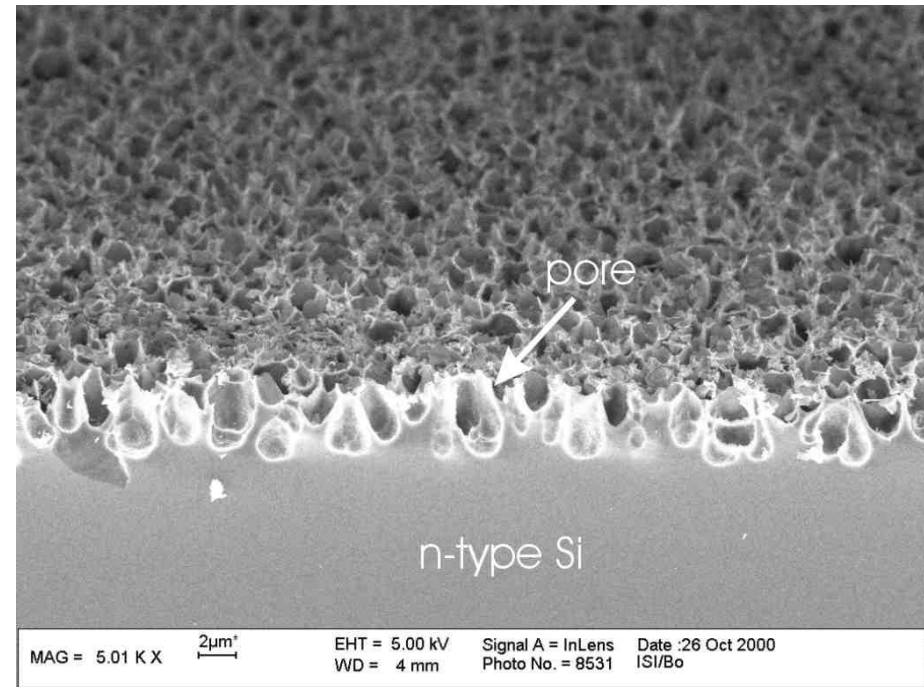
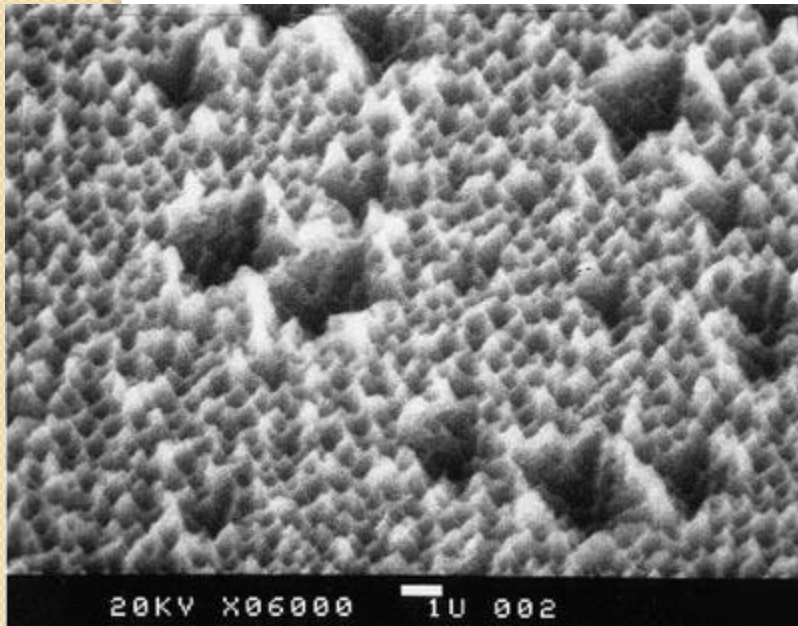
- Preliminary Results

- $1\mu\text{m}$ of SiO_2 is used as protection layer
- Device area : $2\text{mm} \times 3\text{mm}$
- 5mCi of ^{147}Pm is used
- test result : $I_s = 140\text{nA}$, $V_{\text{oc}} = 183\text{mV}$, $P_{\text{max}} = 16.8\text{nW}$
- Conversion efficiency: 0.62%
- long-term stability is under test



Porous Silicon

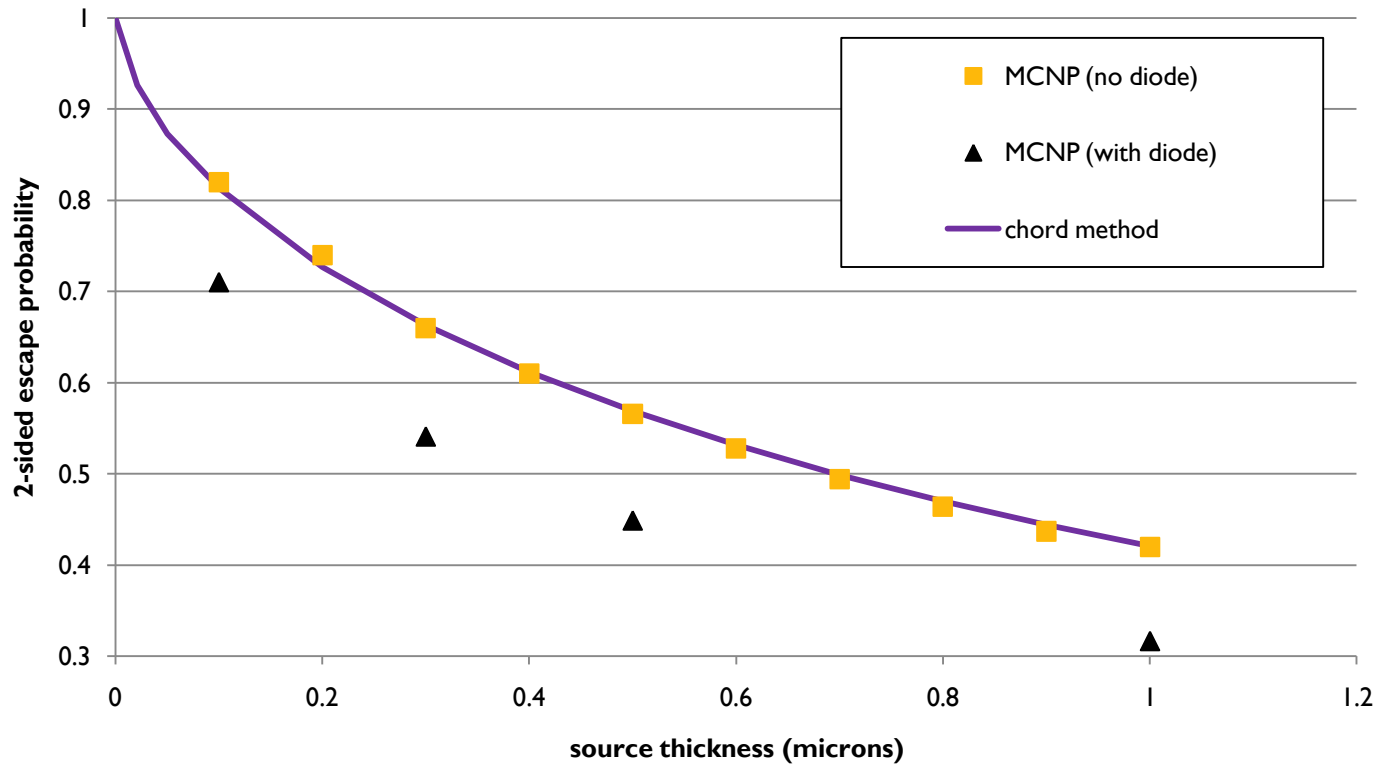
- Try to maximize area exposed to source

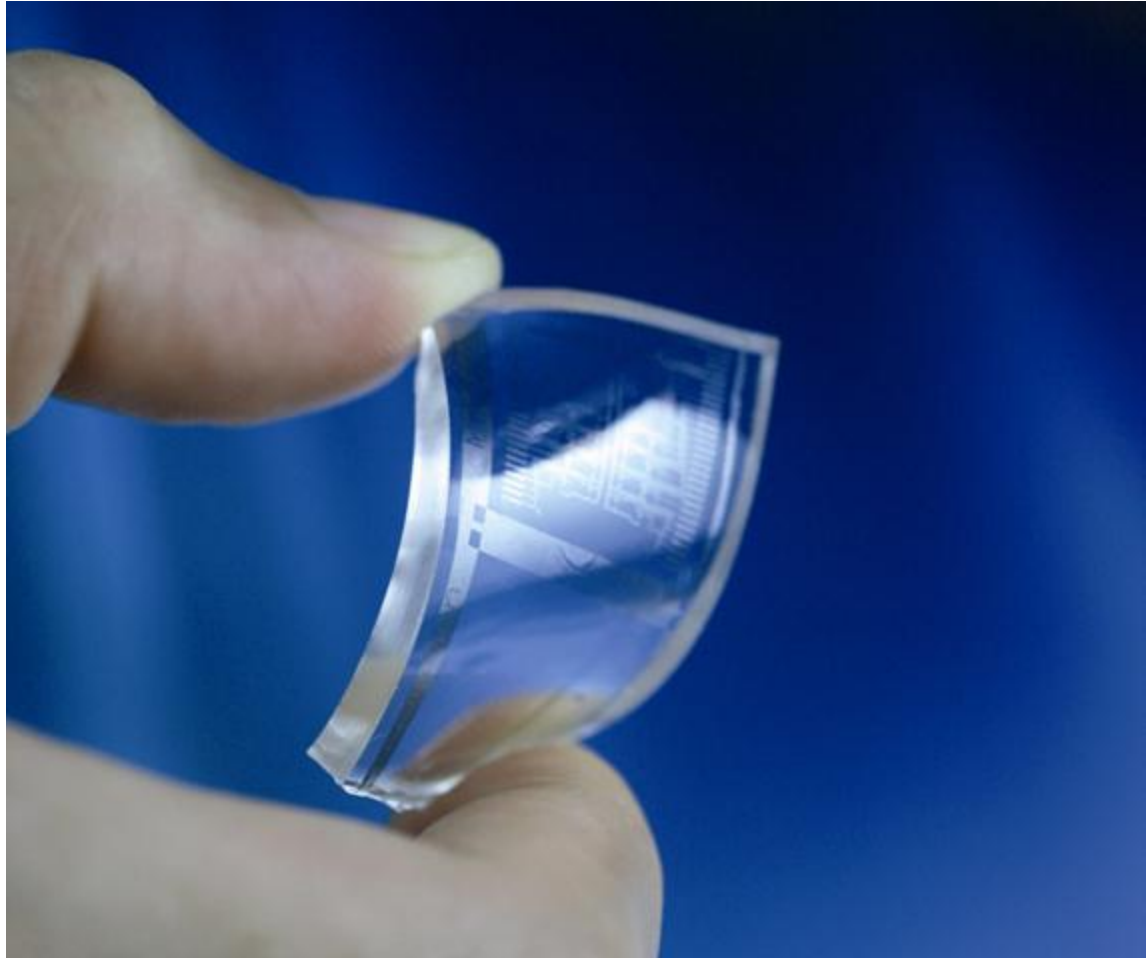
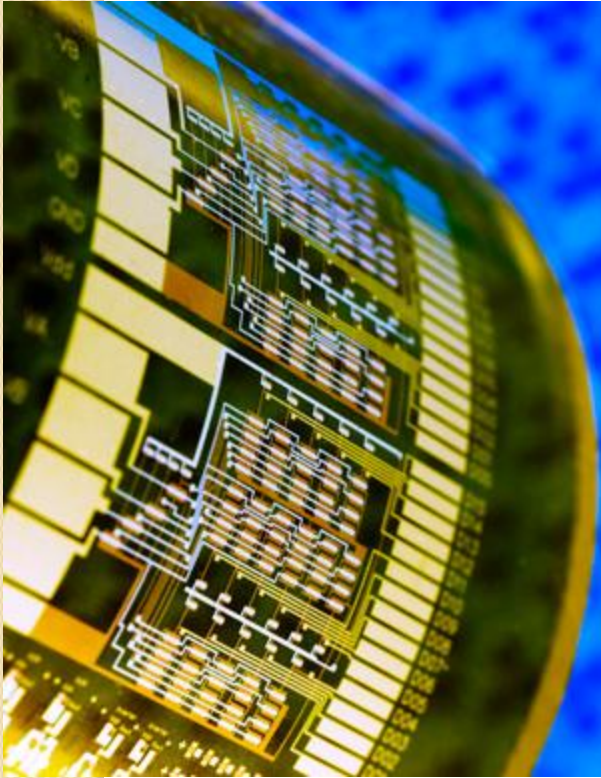


Thin, Flexible Semiconductors

- For low energy beta emitters, source layers must be thin (sub-micron)
- Range of particles in semiconductor is also a few microns at most
- Hence, thin semiconductors are an advantage
- Multi-layer devices can offer good power density with good efficiency

Self-Absorption – Ni-63 and Si





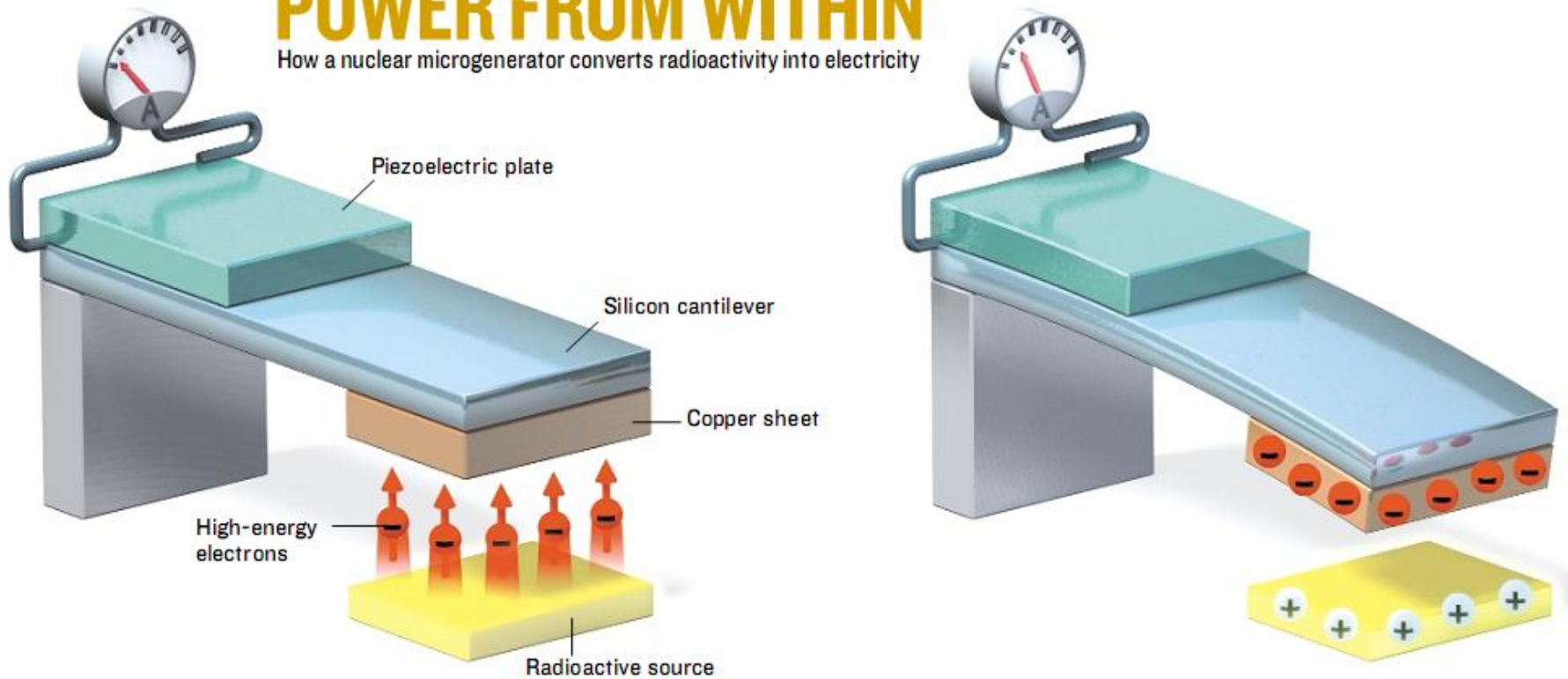
Silicon Carbide

- Wide Bandgap semiconductors offer hope for larger efficiencies
- Simulations indicate on the order of 25% conversion efficiency

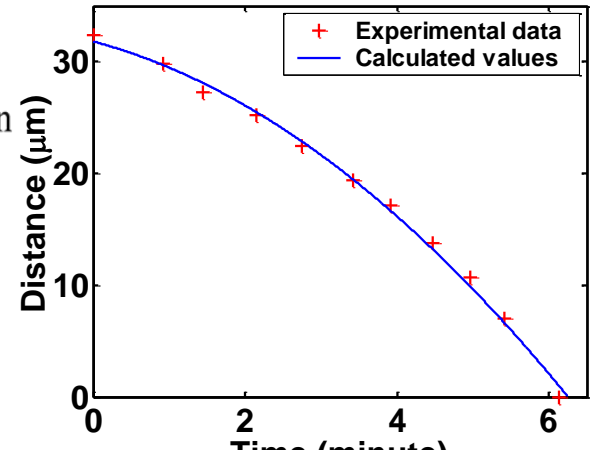
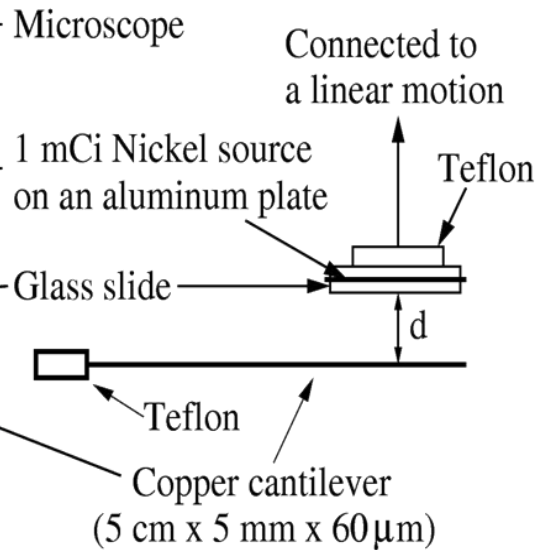
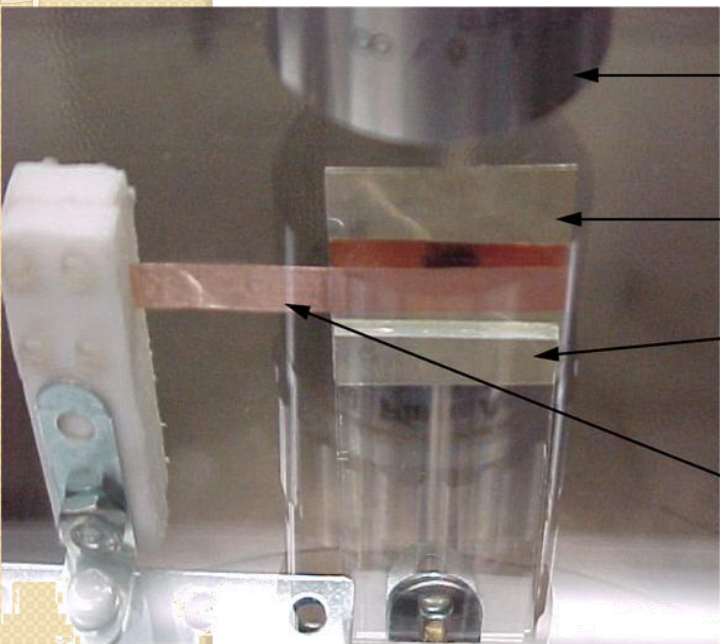
A "New" Concept

POWER FROM WITHIN

How a nuclear microgenerator converts radioactivity into electricity

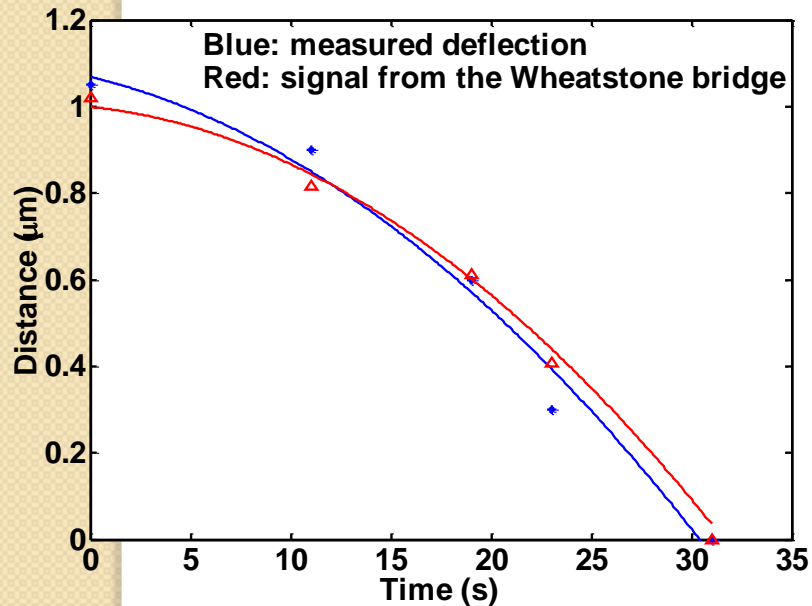
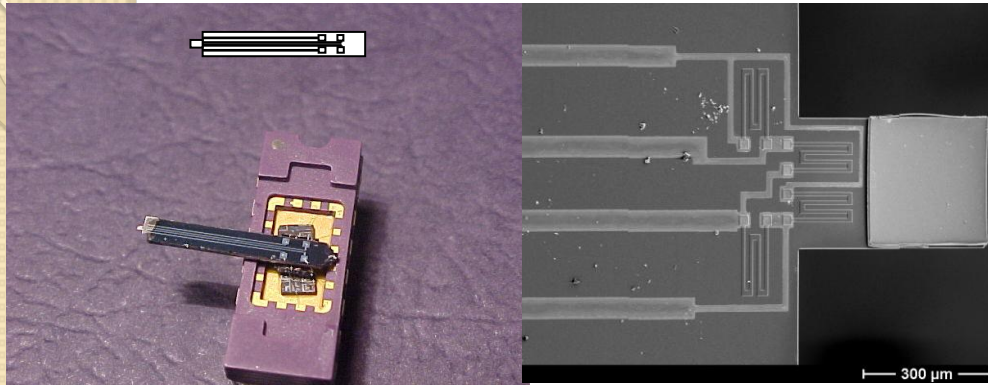


Self reciprocating cantilever



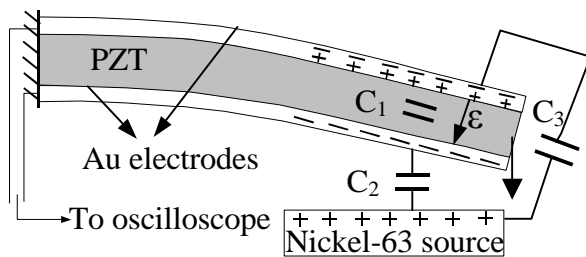
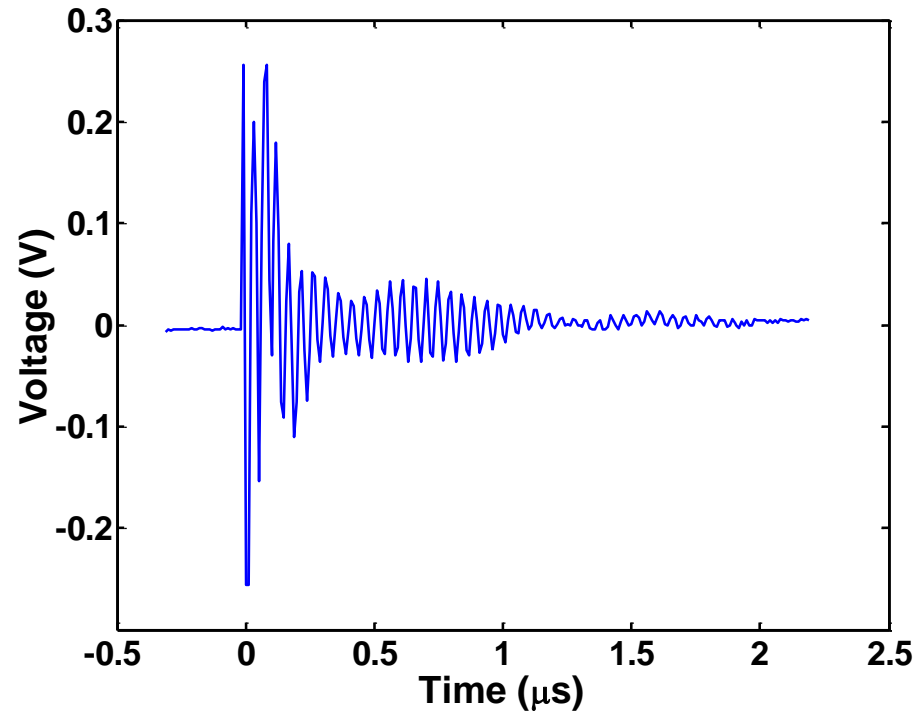
- Initial gap (d_0): $33 \mu\text{m}$
- Period: 6 min. 8 sec.
- Residual charges: $2.3 \times 10^{-11} \text{C}$
- Peak force (kd_0): $10.1 \mu\text{N}$
- Assumed Collection efficiency (α): 10%

Self-reciprocating SiN cantilever

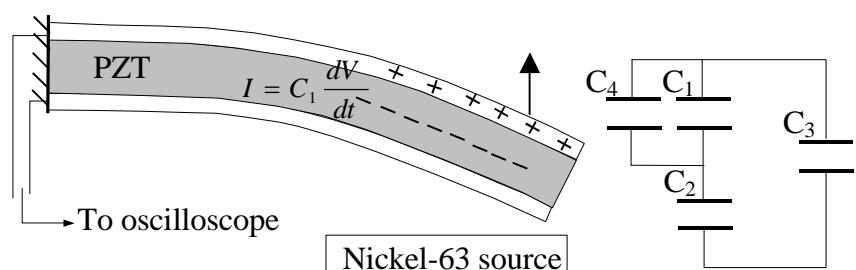


- The cantilever is made of low stress SiN thin film with dimensions $500 \mu\text{m} \times 300 \mu\text{m} \times 1.7 \mu\text{m}$.
- The cantilever is mounted on a DIP package for wire bonding.
- Four poly resistors form a Wheatstone bridge to measure the deflection of the cantilever.
- The signal from the Wheatstone bridge is sent to an instrumentation amplifier and then output from the amplifier is measured.

Self-powered Sensor/Actuator/Transmitter



(a)



(b)

Bottom Line

- Market is applications which can justify cost and risk of using radioisotope fuels
- Advantage is very long life

Comparing Technologies

